



Material - AMS 309

Standard Specification for Steel, Corrosion Resistant, Bars, Wire, Shapes and Forgings

Group - Ferrous Stainless Steel Alloys

Sub Group - AMS 309 Steel, Corrosion Resistant, Bars, Wire, Shapes and Forgings

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Bar, Wire, Shape and Forging

Chemical Composition			Heat Treatment	
Carbon	C %	0.200 max.	Normalising or Annealing or Hardening + Tempering	
Silicon	Si %	1.000 max.		
Manganese	Mn %	2.000 max.		
Phosphorus	P %	0.045 max.		
Sulphur	S %	0.030 max.		
Chromium	Cr %	22.000 - 24.000		
Molybdenum	Mo %	1.000 max.		
Nickel	Ni %	12.000 - 15.000		
Copper	Cu %	1.000 max.		
Iron	Fe %	Balance		
-	-	-	Mechanical Properties Tensile Strength in Mpa 517 min. Yield Strength in Mpa 207 min. Elongation in % 30 min. Reduction of Area in % - Hardness in BHN - Impact in Joule -	
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-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
G X 35 CrNi 28-09	UNI	Italy	Casting
J93303	UNS	USA	Casting
1.4339	DIN	Germany	Casting
309	SAE	USA	Bar, Wire, Shape and Forging
G X 32 CrNi 28-10	DIN	Germany	Casting
309	AMS	USA	Bar, Wire, Shape and Forging
A447	ASTM	USA	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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